
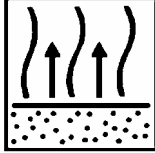
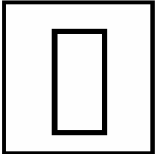
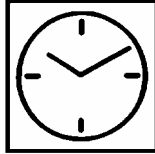
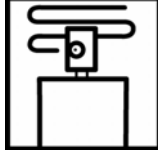



PRIMER PO IN AEROSOL SPRAY CAN

DESCRIPTION: Primer PO is a fast drying, transparent, adhesion primer. Specially designed for flexible plastic car parts manufactured from polyolefin, polypropylene and ethylene propylene modified. Primer PO should be used only on those plastic parts that have no existing primer or other coating applied.

PRODUCT: Primer PO
BASIC RAW MATERIALS: Special polyester resins.

APPLICATION:

- | | | | | | |
|----|---|---|----|--|--|
| 1. |  | Contains special polyester resins xylene and other ingredients. | 4. |  | 2–5 minutes at 70°F (20°C) |
| 2. |  | Primer PO ready to spray.
(Shake aerosol can before use) | 5. |  | (Non-sanding)
5–10 minutes at 70°F (20°C) |
| 3. |  | 1–2x1 | 6. |  | Apply sealer or topcoat. |

SUITABLE SURFACES:

Primer PO will adhere to the following unpainted substrates:

PO = Polyolefin
PP = Polypropylene
PE = Polyethylene
PP/EPDM = Polypropylene/Ethylene propylene diene modified
PP/EPM = Polypropylene/Ethylene propylene modified
TPO = Thermoplastic Polyolefin

NOTE:

Primer PO should not be applied to previously finished (coated) plastic parts.

SURFACE PREPARATION:

Degrease with Sikkens Anti-Static Surface Cleaner. In areas where VOC emissions regulations apply, use recommended pre-cleaning product. Thoroughly abrade substrate with a grey scuffing pad and Sikkens Plastic Fix. Completely rinse with clean water and dry. Degrease again with Sikkens Anti-Static Surface Cleaner. Please refer to TDS, "Surface Cleaners".

When degreasing and surface cleaning unpainted plastic parts, allow the part to dry out for 20–30 minutes after the application of surface cleaner and before the application of Primer PO.



PRIMER PO IN AEROSOL SPRAY CAN

MIXING RATIO: None. Product is ready to use (Shake aerosol can before use).

**APPLICATION
METHOD:**

Hold aerosol can approximately 7 inches from panel. Depress nozzle and apply a thin, even coat (not too wet). If two coats are applied, allow 2-5 minutes flash-off between coats. Allow this to set for 5 to 10 minutes and proceed with Sikkens sealers or topcoat.

After Application:

Invert aerosol can and momentarily depress nozzle (2-3 seconds). This allows aerosol propellant to clean nozzle.

RECOATABILITY: Without sanding, Primer PO can be recoated after 5–10 minutes flash-off at 70°F (20°C) with Colorbuild, Autosurfacers 940 HS, Autosurfacers 2+1 HS, Autocryl or Autobase® Plus. Please see the TDS relative to the product chosen.

NOTE: After 16 hours at 70°F (20°C), abrade with grey scuffing pad and reapply Primer PO.

COVER RATE: Approximately 150 sq. ft./aerosol can of Primer PO per single coat. (9 bumpers)

STOCK KEEPING:

COLOR: Clear

**CONTAINER
SIZE:** 14.75-ounce net weight (418 grams) aerosol can

SHELF LIFE: One year if stored in original container at room temperature.

SAFETY ASPECTS:

**READY TO
SPRAY VOC**

(In Aerosol Can): 6.1 lb/gal 730 g/liter

NOTICE: Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an organic vapor respirator or air supplied respirator when exposed to vapors or spray mist.

Aerosol Cans:

Keep containers tightly closed. Isolate from heat, sparks and open flame. Closed containers may explode when exposed to extreme heat. Contents under pressure. Do not use or store near sources of heat, sparks or open flame. Keep away from any source of heat such as sunlight, heaters or stoves that could cause the container to burst. Do not puncture or incinerate. Do not crush or place in a garbage compactor. Do not store above 120 degrees Fahrenheit/49 degrees Celsius. Aerosol containers may explode when exposed to extreme heat.